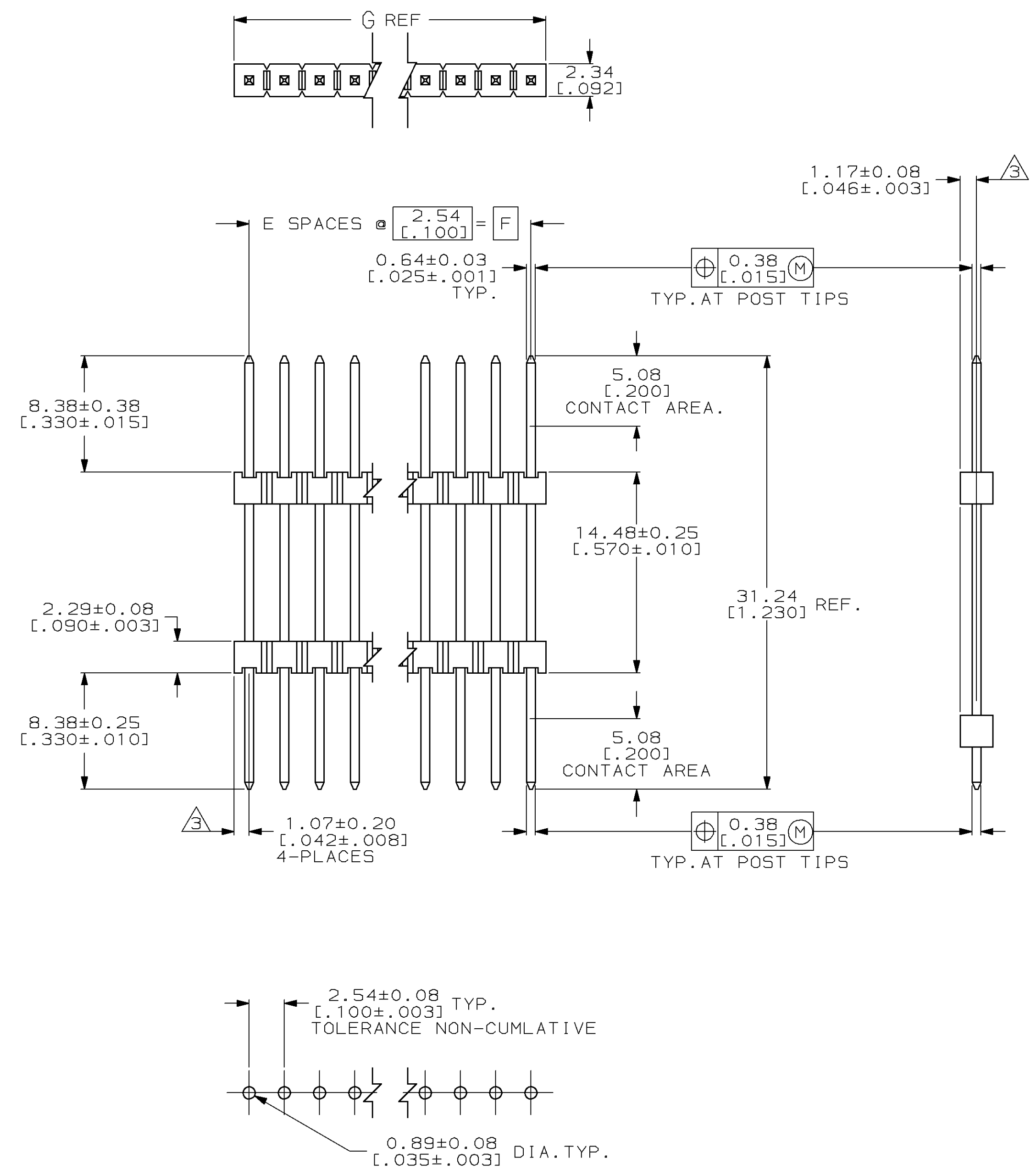


LOC		DIST		REVISIONS			
AD	39	P	LTR	DESCRIPTION	DATE	DWN	APVD
		0		RELEASED	14-MAR-97	EB	GD

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, ALL OVER 0.00127 [.000050] NICKEL ENTIRE POST.



RECOMMENDED HOLE LAYOUT

NO. OF POSITIONS	PART NUMBER
39	4-146476-0
38	3-146476-9
37	3-146476-8
36	3-146476-7
35	3-146476-6
34	3-146476-5
33	3-146476-4
32	3-146476-3
31	3-146476-2
30	3-146476-1
29	3-146476-0
28	2-146476-9
27	2-146476-8
26	2-146476-7
25	2-146476-6
24	2-146476-5
23	2-146476-4
22	2-146476-3
21	2-146476-2
20	2-146476-1
19	2-146476-0
18	1-146476-9
17	1-146476-8
16	1-146476-7
15	1-146476-6
14	1-146476-5
13	1-146476-4
12	1-146476-3
11	1-146476-2
10	1-146476-1
9	1-146476-0
8	146476-9
7	146476-8
6	146476-7
5	146476-6
4	146476-5
3	146476-4
2	146476-3
1	146476-2
	146476-1

DIMENSIONS: mm 0 PLC ± 1 PLC ± 2 PLC ±0.51 (.02) 3 PLC ±0.127 (.005) 4 PLC ±0.0127 (.0005) ANGLES ±		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ±0.51 (.02) 3 PLC ±0.127 (.005) 4 PLC ±0.0127 (.0005) ANGLES ±		DWN E. BRANDBERG 14-MAR-97 CHK G. DUBNICZKI 14-MAR-97 APVD G. DUBNICZKI 14-MAR-97 NAME PRODUCT SPEC APPLICATION SPEC WEIGHT CUSTOMER DRAWING		AMP Incorporated Harrisburg, PA 17105-3508 HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ. POST, UNSHROUDED SIZE A1 CAGE CODE 00779 DRAWING NO. 146476 SCALE 4:1 SHEET 1 OF 1 REV 0	
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